## **General Information**

This flooring is for interior applications only and must be installed by professional installers. It is required that the flooring contractor document every process step with video or photographs. Check the lot numbers on the packaging and do not install the flooring if they do not match; contact your distributor.

Warning: Always wear safety glasses and use respiratory protection or other safeguards to avoid inhaling any dust.

#### Preparation

**Concrete Subfloors:** The prepared subfloor must be dry, clean (without contaminates), structurally sound, smooth (ridge-free) within a flatness tolerance of  $\leq$  3/16-inch over 10-foot and  $\leq$  3/32-inch over 1-foot in all directions. Unless stated otherwise, prepare the subfloor according to "*ASTM F710 Standard Practice for Preparing Concrete Floors to Receive Resilient Flooring*". Do not install this flooring if hydrostatic pressure exists, the subfloor has Alkali Silicate Reaction (ASR), or if a chemical adhesive remover has been used.

**On and Below Grade:** All on and below grade concrete slabs must have a confirmed and effective vapor retarder installed directly underneath the slab that meets the requirements of "ASTM E1745 Standard Specification for Water Vapor Retarders Used in Contact with Soil or Granular Fill under Concrete Slabs". If this cannot be confirmed, then use an appropriate moisture mitigation system.

**Moisture and pH:** All other concrete subfloors, regardless of age or grade level, must be tested for moisture before preparation. They must be tested following the protocol of "*ASTM F2170 Standard Test Method for Determining Relative Humidity in Concrete Slabs using in-situ Probes*". It is the flooring contractor's responsibility to confirm the testing has been performed, and that the provided results are acceptable for the adhesive before installation. Mapei UltraBond Adhesives  $\leq$  80% RH per ASTM F2170. The alternatives are to allow the subfloor to dry to an acceptable level or use an appropriate moisture mitigation system. Testing should be performed by an International Concrete Repair Institute (ICRI) certified technician (www.icri.org). Testing for pH is not required.

**Porosity:** Determine if the subfloor is absorbent (porous) or not as this will alter the required open time of the adhesive. Test according to "ASTM F3191 Standard Practice for Field Determination of Subfloor Water Absorption (Porosity) for Subfloors to Receive Resilient Flooring". The water droplet(s) placed on the surface of the subfloor must be absorbed within 5 minutes for it to be considered absorbent.

**Expansion Joints & Cracks:** Do not install over any expansion or moving joints, as any subfloor movement may cause installation failure. Use a suitable industry standard expansion joint assembly system, as needed. Dormant cracks and saw cuts must be cleaned out, removing all dirt and debris, then filled using a suitable commercial grade patching or crack repairing compound following the written instructions from the manufacture and then allowed to dry/cure.

**Moisture Mitigation System:** If greater than 80% RH, it is recommended to use a suitable moisture mitigation system that conforms to "ASTM F3010 Standard Practice for Two-Component Resin Based Membrane-Forming Moisture Mitigation Systems for Use Under Resilient Floor Coverings", follow the written instructions from the manufacturer and allow it to cure before proceeding. Other types of mitigation systems are available and may be acceptable like single component, floating or bonded membranes. However, the warranty of its performance, suitability, and compatibility with the flooring and the adhesive must be provided by the manufacturer of any such product used. Silicate admixtures are not recommended.

**Surface Smoothing:** If required, smooth surface using a suitable commercial grade leveling or patching compound following the written instructions of the manufacturer. The selected product must meet all building code requirements for the project, and its use, including any heavy static or rolling loads and the specific moisture condition of the subfloor. The compound must be allowed to fully cure/dry before proceeding. A minimum of 1/8-inch thickness is required for it to be considered absorbent.

**Gypsum Subfloors:** Any finished gypsum subfloor must be dry, fully bonded and structurally sound, clean (without contaminates), smooth (ridge-free) within a flatness tolerance of  $\leq$  3/16-inch over 10-foot and 3/32-inch over 1-foot in all directions. If required, smooth using a suitable gypsum based leveling or patching underlayment. Follow the written instructions of the manufacturer, including any requirement to prime before application. The selected product must meet all building code requirements for the project, and its use, including any heavy static or rolling loads and the specific moisture condition of the subfloor. The underlayment must be allowed to fully cure/dry before proceeding, and if the manufacturer requires, primer the surface, for compatibility with acrylic adhesives.

**Wooden Subfloors:** Unless stated otherwise all wooden subfloors must be prepared in accordance with "*ASTM F1482* Standard Practice for Installation and Preparation of Panel Type Underlayments to Receive Resilient Flooring". The subfloor must be clean without any contaminants, and dry according to the NWFA guidelines for the region. They must be double layer construction with a minimum total thickness of 1-inch, if required, use an underlayment grade plywood, with a minimum thickness of 1/4" or for bathrooms, etc., use an exterior underlayment grade plywood. The subfloor must be rigid, free from movement, and have at least 18-inches of well-ventilated air space below. Sleepers must not be directly in contact with concrete or earth, and the ground beneath the subfloor must be covered by a suitable vapor retarder. The subfloor must also be smooth (ridge-free) with a minimum flatness tolerance of  $\leq 3/16$ -inch over 10-foot and 3/32-inch over 1-foot in all directions. Do not install directly over Masonite<sup>TM</sup>, Lauan, fire retardant, particle, chipboard, any finished or sealed wooden subfloor.

**Other Subfloors and Subfloors:** Other subfloors may be acceptable; however, they must be dry, clean (without contaminates), structurally sound (well bonded), smooth (ridge-free) within a flatness tolerance of  $\leq$  3/16-inch over 10-foot and  $\leq$  3/32-inch over 1-foot in all directions. Mat Bond Evaluation(s) are required before the installation, for these subfloors.

**Unsuitable Subfloors:** Do not install over any acoustic underlayment, cushion vinyl, rubber, cork, asphalt tile, or any other floating (unfixed) floor covering. Do not install directly over any acrylic or water-based adhesive residue, remove or cover, depending on subfloor and adhesive type.

**Acclimation:** Depending on the temperature of the flooring, an acclimation period may not be required. Upon receipt of the flooring at the project, it is recommended to unpack the pallets and place all boxes directly on the flat prepared subfloor (not stacked). The flooring must be between  $65^{\circ}F$  and  $85^{\circ}F$  before installation. Check the temperature, from the center of the boxes using a non-contact infrared digital thermometer, and do not proceed until the required temperature is reached. Alternatively, allow  $\geq$  48-hours acclimation period.

**Storage:** When required, store the flooring and adhesive in dry conditions that are between 65°F and 85°. Do not store outside (even in containers) and do not stack pallets.

**Conditions:** The prepared installation area must be enclosed, weather tight and properly conditioned at a constant ( $\pm$  5°F) service temperature that is between 65°F and 85°F with ambient relative humidity between 35% - 65%. Also, the subfloor surface must be at least 5°F above the dew point for 8-hours before, during, and for at least 72-hours after the installation. Direct sunshine through windows etc. on the subfloor must be covered using blinds, curtains (or similar) for 2-hours before, during, and for 72-hours after installation, to allow the adhesive to cure.

#### Installation Instructions

**Flooring Tool List:** Safety glasses, dust mask, 10-foot metal straight edge or laser level, tape measure, pencil, framer's square, utility knife with blades, string line, adhesive trowel with enough 1/16-inch x 1/32-inch x 1/32-inch U-notched trowel, 100 lb. three-section roller, HEPA filtered vacuum, and knee pads. Optional; fine-toothed jigsaw or a guillotine style cutter.

Product	Ultrabond ECO 300	Ultrabond ECO 360	Ultrabond ECO 373
SKU	100698455	100011477	100500917
Moisture Limitation (lbs.)	5lbs	5lbs	8lbs
Substrate	Non-porous	Porous/Non-Porous	Porous/Non-Porous
Installation Method	Wet-lay	Transitional Pressure Sensitive Adhesive	Aggressive Pressure Sensitive Adhesive
Open Time (hrs.)	15 - 20 mins	30 - 120 mins	12 - 24 hrs
Flash Time	0 mins	15 - 30 mins	30 - 60 mins
Coverage sq. ft. (per gal.)	125 - 245 sq. ft.	185 - 245 sq. ft.	125 - 350 sq. ft.
Packaging Sizes	1 gal. / 4 gal.	1 gal. / 4 gal.	1 gal. / 4 gal.
	Wet Lay Installation	Ideal for heavy rolling	Not recommended for
Features	Method	loads	heavy rolling loads

## **Recommended Adhesives**

**Material Bond Evaluations:** If the subfloor is not listed (above) or the installer(s) are not familiar and confident of compatibility and installing the combinations of products and subfloor preparation methods required for the project, then performing Mat Bond Evaluation(s) is required. Select an appropriate amount and install in exact accordance with the associated manufacturer(s) written instructions. This may include a partial or extensive combination of subfloor material, preparation and application/installation method(s) of the products being considered which may include moisture mitigation systems, leveling or patching compounds. The perimeter of each flooring sample is to be sealed to the subfloor using a 2-inch (51-mm) wide duct tape (or similar) and left to cure for 72-hours before evaluation. The results must be assessed and recorded, if concerned about any product then contact your distributor.

**Layout:** The flooring layout should be balanced with equal sizes on both sides of the area. Measure the width of the area, calculate and mark your center line. This will be used as your starting line, however, if the last row (at the wall) is less than half the width of the flooring, move your starter line over by half the width of the flooring. Tiles should be installed in a brick-bond pattern, with each end  $\geq$  6-inches. For plank installation, the layout should be in a random pattern with  $\geq$  6 inches end-seam separation from the previous row. Clean the entire area to be installed (HEPA filtered vacuum).

**2.5mm Product - Grouting Option:** Providing your selected glue down flooring has a micro-beveled edge, then grouting is an option. If required, grout the joints using a premix flexible grout specifically made for LVT/LVP flooring. During installation leave a constant gap, either 1/16-inch, 1/8-inch or 3/16-inch wide, using tile spacers. Remove them before rolling and follow the written application, excess removal, and cleaning process instructions from the manufacturer.

**Installation:** Mix flooring from several boxes to ensure a random appearance. During the installation, inspect each piece for visible defects, including damage, gloss, color, or shade variations. Do not install with any visible defects or damage, doing so assumes acceptance and full responsibility for the damaged material; contact your distributor.

**Cutting:** To cut the flooring, measure, mark and carefully use a sharp utility knife and a framer's square to score the flooring a few times. Alternatively, cut using a guillotine style tile cutter or fine-toothed jigsaw.

#### Adhesive:

Although this flooring is waterproof, and Mapei UltraBond Adhesives has mold and fungi resistance properties, it is known that very high moisture, combined with any organic material trapped beneath the flooring may facilitate mold growth. Any resulting, property damage and/or any resulting health issues as a direct result of mold is not covered by the limited warranty of this flooring or adhesive.

Please use the above recommended adhesives or the flooring warranty will only cover product defects and surface wear according to the published warranty, providing it remains bonded to the subfloor. Take care to ensure you do not apply the adhesive to an area so large that it cannot be completed within the open time of the adhesive. Apply the adhesive using a 1/16-inch x 1/32-inch X 1/32-inch U-notched trowel holding the trowel at an angle of approximately 60° to the prepared subfloor, without voids or puddles. Do not make any sharp turns with the trowel to avoid an uneven application of the adhesive. Replace all worn trowels (every 4 gallons) to ensure the proper spread rate; do not re-notch trowels.

Open Time: Absorbent subfloors will require approximately 10-20 minutes of open time, while non-absorbent subfloors will require approximately 30-60 minutes, depending on conditions. Do not install the flooring into wet adhesive on non-absorbent subfloors.

After application and allowing the appropriate open time for the adhesive, begin the installation and ensure correct placement of the flooring into the adhesive, following your starter line and keeping all joints snug but without pressure fitting them. Press into place and complete one row at a time including the perimeter cuts. After each section is completed, roll the entire area slowly across the width first, then length using a 100 lb. three-section roller. This step is very important as the adhesive is pressure sensitive, and failure to roll may result in bond failure.

For plank installation, the waste from the previous row may be used as a starter for one of the following rows, making sure the end joints are random and at least 6-inches apart from the previous row.

Repeat this process for the remainder of the floor. Once finished, roll the entire floor again. Remove any adhesive from the surface using a clean damp (water) cloth. If the adhesive has dried, use a small amount of 70% lsopropyl alcohol and a clean cloth to remove it.

Moldings: Coordinating moldings available. Contact your distributor for more information.

**Finish:** Take photographs and have any required documentation signed. If required, protect the flooring appropriately from other construction activities.

### **Maintenance and Care Instructions**

**General:** Using entrance mats at all outdoor entrances is recommended to reduce maintenance. Do not use rubber or latex-backed mats directly over vinyl flooring. Felt glides  $\geq$  1-inch2 (645-mm2) must be used on all furniture that may slide on the floor. Do not move heavy or sharp objects across the floor; use protective boards.

Copies of ASTM documents are available from (www.astm.org).

**Precautions:** Do not perform any wet maintenance procedures for 72 hours after the installation to allow the adhesive to cure. Always post "wet floor" signs and/or "caution tape" when wet maintenance is going to be performed. Prohibit foot traffic until the floor is completely dry. Remove all metal objects before wetting the flooring. Follow facility's Standard Operating Procedures (SOP).

Do not use dust mops treated with oils or silicones, acetone, strong alkaline cleaning agents, multi-surface cleaners, vinegar/ammonia/ citrus oil solutions, scouring powder, strong solvents, or abrasive cleaning pads, as these can damage the flooring. The application of a floor-finish is not usually recommended.

**Regular Cleaning:** Dust mop or vacuum (without a beater bar) the floor to remove any dirt or grit. Damp mop the floor as often as required using a flat microfiber mop and water or a suitable diluted vinyl floor cleaning solution (neutral pH), changing the pad as often as required.

**Deep Cleaning (Commercial):** This may be required when your routine cleaning is not meeting your expectations. Dust mop or vacuum the floor to remove dirt or grit. Wet mop the entire floor using a suitable neutral cleaning solution like Commercial Floor Cleaner or similar. Allow the solution a dwell time of approximately 5 minutes. Scrub the floor using a suitable auto-scrubbing machine or single-disc, rotary floor scrubber (~ 175 RPM) with a white pad. For small areas, a medium nylon broom and wet vacuum may also be used. Remove the soiled solution using a wet vacuum. Rinse with clean water and then remove it using a wet vacuum.