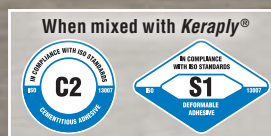




UltraflorTM Plus

Large-and-Heavy-Floor-Tile Mortar with Polymer



DESCRIPTION

Ultraflor Plus is a polymer-modified, large-and-heavy-floor-tile mortar (formerly "medium-bed mortar") and thin-set mortar for interior/exterior floor applications of large-format and heavy tile/stone. It is used to install porcelain tile, heavy-ribbed-back tile, brick pavers, dimensional tile and natural-stone tile. *Ultraflor Plus* is designed for use at 3/32" to 1/2" (2,5 to 12 mm) thickness to minimize back-buttering and give better support under large-format tile.

FEATURES AND BENEFITS

- Nonslump for large-format and heavy tile/stone
- For thicker bond coats from 3/32" to 1/2" (2,5 to 12 mm)
- A smooth and creamy consistency makes *Ultraflor Plus* easy to apply.

INDUSTRY STANDARDS AND APPROVALS

- ISO 13007: When mixed with water, classification C2; when mixed with *Keraply*, classification C2S1
- ANSI: When mixed with water, exceeds ANSI A118.4 bond strength requirements; when mixed with *Keraply* acrylic additive exceeds ANSI A118.11 bond strength requirements.

LEED v3 Points Contribution

LEED Points

MR Credit 5, Regional Materials* Up to 2 points

IEQ Credit 4.1, Low-Emitting Materials – Adhesives & Sealants 1 point

IEQ Credit 4.3, Low-Emitting Materials – Flooring Systems 1 point

* Using this product may help contribute to LEED certification of projects in the categories shown above. Points are awarded based on contributions of all project materials.

LEED v4 Points Contribution

LEED Points

MR Credit Material Ingredient Reporting –

Health Product Declaration (HPD) 1 point

WHERE TO USE

- Most interior/exterior residential and commercial installations on floors
- Installation of ceramic tile; porcelain tile; quarry tile; brick pavers; Saltillo tile; dimensional tile; and most types of marble, granite and natural stone

When mixed with water:

- Over cured concrete, cement mortar beds and leveling coats
- Over cement backer units (CBUs) – follow manufacturer's installation guidelines

When mixed with undiluted *Keraply*:

- All of the above uses, plus the following:
 - Over properly prepared and well-bonded ceramic and porcelain tile, quarry tile pavers and cementitious terrazzo (interior and dry conditions only)
 - Over APA Group 1 and CANPLY 0121 exterior-grade plywood (interior, residential and light commercial floors in dry conditions)
 - Interior installations over properly prepared vinyl composition tile (VCT), non-cushioned sheet vinyl and cutback residue
 - Over MAPEI waterproofing, crack-isolation and sound-reduction membranes

LIMITATIONS

- Use only at temperatures between 40°F and 95°F (4°C and 35°C).

- Do not use for moisture-sensitive stone (green marble, some limestone and some granite), agglomerate tiles or resin-backed tiles. Instead, use suitable epoxy or urethane adhesives (see the respective Technical Data Sheet for details). Regarding installations of resin-backed tile, contact MAPEI's Technical Services Department.
- Do not use over dimensionally unstable substrates such as hardwood flooring, oriented strand board (OSB), substrates containing asbestos, or metal. See the "Suitable Substrates" section.
- To use directly over gypsum-based patching or leveling substrates, apply a suitable primer/sealer before use. See MAPEI's Technical Bulletin 010313-TB, "Gypsum-Based Floors and Walls: Which MAPEI Products Can Be Applied?"
- Large-and-heavy-tile mortars are not designed to correct uneven floors. Substrates must be flat and level before the installation of large-format tile.
- Installations over nonporous surfaces, when *Ultraflor Plus* is mixed as required with *Keraply*, may require extended setting/curing times.
- Do not use *Ultraflor Plus* where the substrate deflection exceeds L/360 for tile and L/720 for stone tile under live or dead loads.
- Use a MAPEI mortar with a liquid latex additive for areas subject to severe freeze/thaw conditions.
- Do not use for installations subjected to prolonged water immersion (such as pools and spas).
- Dimensionally weak stone (limestone and travertine) is limited to thin-set applications only.

SUITABLE SUBSTRATES

When mixed with water:

- Concrete (cured at least 28 days)
- Cement mortar beds and leveling coats
- CBUs – follow manufacturer's installation guidelines

When mixed with *Keraply*:

- Installations over properly prepared and well-bonded ceramic and porcelain tile, quarry tile and pavers (interior and dry conditions only)
- APA Group 1 and CANPLY 0121 exterior-grade plywood (interior, residential and light commercial floors in dry conditions only)
- Interior installations over VCT, cutback residue and non-cushioned sheet vinyl
- MAPEI waterproofing, crack-isolation and sound-reduction membranes

Consult MAPEI's Technical Services Department for installation recommendations regarding substrates and conditions not listed.

SURFACE PREPARATION

- All substrates should be structurally sound, stable, dry, clean and free of any substance or condition that may reduce or prevent proper adhesion.

See MAPEI's "Surface Preparation Requirements" document in the Reference & Installation Guides section of the Tile & Stone Installation Systems page on MAPEI's Website.

MIXING

Choose all appropriate safety equipment before use. See the Safety Data Sheet for details.

1. Into a clean mixing container, pour about 6.5 to 7 U.S. qts. (6,15 to 6,62 L) of clean potable water, or about 2 U.S. gals. (7,57 L) of undiluted *Keraply*.
2. Gradually add 50 lbs. (22,7 kg) of *Ultraflor Plus* powder while slowly mixing.
3. Use a low-speed mixing drill (at about 300 rpm), with an angled cross-blade mixer or double-box mixer. Mix thoroughly until the mixture becomes a smooth, homogenous, lump-free paste. Avoid prolonged mixing.
4. Let the mixture stand ("slake") for 5 to 10 minutes.
5. Remix.
6. If mixture becomes heavy or stiff, remix without adding more liquid or powder.

PRODUCT APPLICATION

Read all installation instructions thoroughly before installation.

1. Choose a typical notched trowel (see "Approximate Coverage") with sufficient depth to achieve more than 80% mortar contact to both the tile and substrate for all interior applications, and more than 95% for exterior installations, commercial floor and wet applications. It may be necessary to back-butter tiles in order to reach these requirements. (Refer to ANSI A108.5 specifications, the TCNA Handbook and TTMAC guidelines.)
2. With pressure, apply a coat by using the trowel's flat side to key the mortar into the substrate.
3. Apply additional mortar, using the trowel's notched side to comb it in a single direction parallel to the tile's shortest dimension.
4. Spread only as much mortar as can be tiled before product skins over. Open time can vary with jobsite conditions.
5. Place the tiles firmly into the wet mortar. Push the tiles back and forth in a direction perpendicular to trowel lines, to collapse the mortar ridges and to help achieve maximum coverage. Ensure proper contact between the mortar, tile and substrate by periodically lifting a few tiles to check for acceptable coverage.
6. Remove excess mortar from the joint areas so that at least 2/3 of the tile depth is available for grouting (see ANSI A108.10 guidelines).

ISO 13007 Classification

Classification Code	Classification Requirement
C2 (cementitious, improved adhesion)	≥ 145 psi (1 MPa) after standard aging, heat aging, water immersion and freeze/thaw cycles
S1 (normal deformation of mortar)	≥ 0.1" (2,5 mm)

ANSI Specification – when mixed with water

Test Method	Specification Standard	Test Results
ANSI A118.4 – shear strength, impervious ceramic (porcelain) mosaics	> 200 psi (1,38 MPa) at 28 days	255 to 315 psi (1,76 to 2,17 MPa)
ANSI A118.4 – shear strength, glazed wall tile	> 300 psi (2,07 MPa) at 28 days	325 to 445 psi (2,24 to 3,07 MPa)
ANSI A118.4 – shear strength, quarry tile to quarry tile	> 150 psi (1,03 MPa) at 28 days	370 to 515 psi (2,55 to 3,55 MPa)

ANSI Specification – when mixed with *Keraply*

Test Method	Specification Standard	Test Results
ANSI A118.11 – shear strength, quarry tile to plywood	> 150 psi (1,03 MPa) at 28 days	150 to 190 psi (1,03 to 1,31 MPa)

Shelf Life and Product Characteristics (before mixing)

Shelf life	1 year when stored in original, unopened packaging at 73°F (23°C)
Physical state	Powder
Colors	White; gray

Application Properties at 73°F (23°C) and 50% relative humidity



Mixing ratio, per 50 lbs. (22,7 kg) of <i>Ultraflor Plus</i>	6.5 to 7 U.S. qts. (6,15 to 6,62 L) of water, or 2 U.S. gals. (7,57 L) of <i>Keraply</i>
Open time*	20 minutes
Pot life*	> 2 hours
Time before grouting*	24 hours
Application temperature range	40°F and 95°F (4°C and 35°C)
VOCs (Rule #1168 of California's SCAQMD)	0 g per L

* Open time, pot life and time before grouting vary based on jobsite conditions.



Packaging

Product Code	Size and Color
2183523	Bag: 50 lbs. (22,7 kg), white
2183623	Bag: 50 lbs. (22,7 kg), gray

Approximate Coverage** per 50 lbs. (22,7 kg)

Typical Trowel	Coverage
Thin-Set Applications	
1/4" x 1/4" x 1/4" (6 x 6 x 6 mm) 	75 to 90 sq. ft. (6,97 to 8,36 m²)
1/4" x 3/8" x 1/4" (6 x 10 x 6 mm) 	55 to 65 sq. ft. (5,11 to 6,04 m²)

Ultraflor™ Plus

Large-and-Heavy Tile and Stone Applications		
1/2" x 1/2" x 1/2" (12 x 12 x 12 mm)		38 to 45 sq. ft. (3,53 to 4,18 m²)
3/4" x 9/16" x 3/8" (19 x 14 x 10 mm)		25 to 30 sq. ft. (2,32 to 2,79 m²)

** Trowel dimensions are width/depth/space. Actual coverage will vary according to substrate profile and tile type.

EXPANSION AND CONTROL JOINTS

Provide for expansion and control joints as specified per TCNA Method EJ171 or TTMAC Specification Guide 09 30 00, Detail 301MJ. Do not cover any expansion joints with mortar.

CLEANING

While the mortar is fresh, clean tools and tile surface with water.

PROTECTION

- Do not disturb the installation, allow light traffic or grout tiles for at least 24 to 48 hours.
- Protect the installation from general traffic for at least 72 hours, and from heavy traffic for at least 7 days.
- Protect the installation from rain for 72 hours, and from freezing for 21 days.

Note: When working in cold temperatures, protect tilework for an extended time for this dry-set mortar to cure before grouting and/or allowing traffic.

RELATED DOCUMENTS

Reference Guide: Surface Preparation Requirements for tile and stone installation systems	RGT0309†
Technical Bulletin: "Gypsum-Based Floors and Walls: Which MAPEI Products Can Be Applied?"	010313-TB†

† At www.mapei.com

Refer to the SDS for specific data related to health and safety as well as product handling.

STATEMENT OF RESPONSIBILITY

Before using, user shall determine the suitability of the product for its intended use and user alone assumes all risks and liability whatsoever in connection therewith.

ANY CLAIM SHALL BE DEEMED WAIVED UNLESS MADE IN WRITING TO US WITHIN FIFTEEN (15) DAYS FROM DATE IT WAS, OR REASONABLY SHOULD HAVE BEEN, DISCOVERED.

We proudly support the following industry organizations:



MAPEI Headquarters of the Americas

1144 East Newport Center Drive
Deerfield Beach, Florida 33442
1-888-US-MAPEI (1-888-876-2734) /
(954) 246-8888

Technical Services

1-800-992-6273 (U.S. and Puerto Rico)
1-800-361-9309 (Canada)

Customer Service

1-800-42-MAPEI (1-800-426-2734)

Services in Mexico

0-1-800-MX-MAPEI (0-1-800-696-2734)

Edition Date: November 18, 2015

PR: 7653 MKT: 15-2053